United States Patent of Waterproof

The United States of America

The Director of the United States Patent and Trademark Office

Has received an application for a patent for a new and useful invention. The title and description of the invention are enclosed. The requirements of law have been complied with, and it has been determined that a patent on the invention shall be granted under the law.

Therefore, this

United States Patent

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(12) **United States Patent**
Kim et al.

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(54) **DOUBLY-SEALED WATERPROOF FLOODLIGHT AND METHOD FOR SAME**

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(57) **ABSTRACT**

A doubly-sealed waterproof floodlight includes a heat dissipating portion, a lighting portion coupled to the bottom end of the heat dissipating portion, and a cover filled and coated with a sealing material, doubly-sealed, and integrally coupled to the heat dissipating portion. The heat dissipating portion includes a sealing portion formed on a side end of the heat dissipation portion, coated with the sealing material, and coupled to the cover. The cover includes a coupling portion formed on the top end of a side surface thereof. The coupling portion includes a sealing groove into which sealing material is filled for adhering and coupling the heat dissipating portion, a protruding support potion extending from the sealing groove, and a bottom surface portion which is flatly formed at a position lower than the protruding support portion, and in which the sealing material coated on the sealing portion is filled.

12 Claims, 7 Drawing Sheets